Nokia Customer Care
NPL-4/5 Series Transceivers

Disassembly Instructions

Issue 1 05/04
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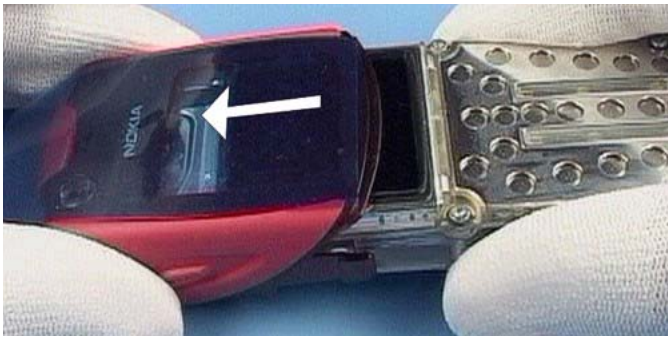
Disassembling Instructions

Note! Do not open the unit if you don't have a torque driver, which is capable of 32 Ncm, but send the product to the appropriate service supplier with higher service level.

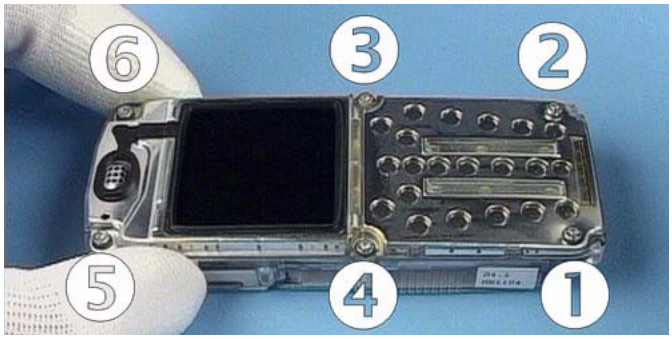
Attention!
It is not allowed to open the unit more than once, otherwise the unit is not splash proofed any more and has to be sent to the appropriate service supplier with higher service level. Always use new screws for assembly.

Press the grip markings on both sides of the B-Shell and remove B-Shell.

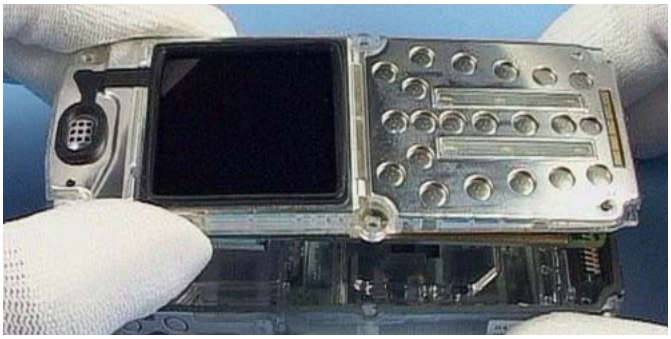
Remove Keymat.



Remove the A-Shell.



Unscrew the six screws, using the order shown and a screwdriver TORX PLUS® size 6. **For assembly, the reverse order and a torque of 32Ncm have to be used.**



Take away the UI Module Assy with Engine Module.

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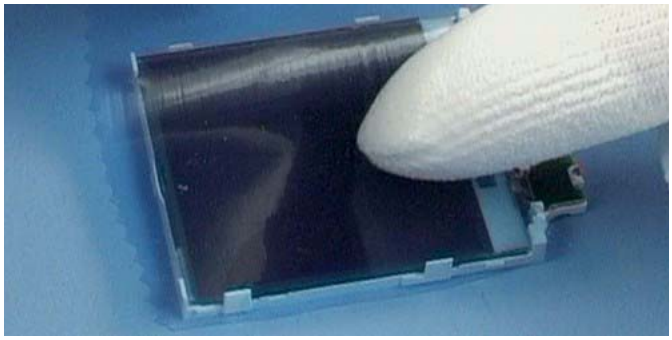
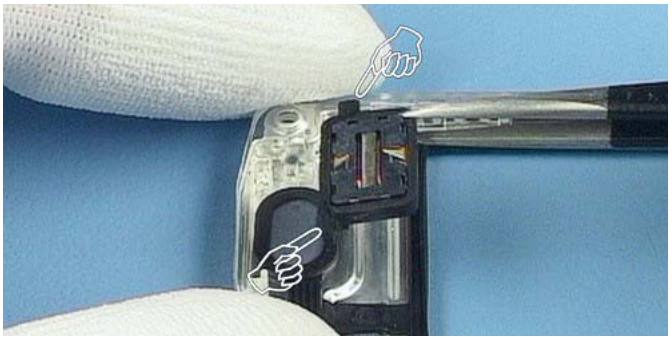
Separate the UI-Module from Engine Module carefully, because of the board-to board-connector.

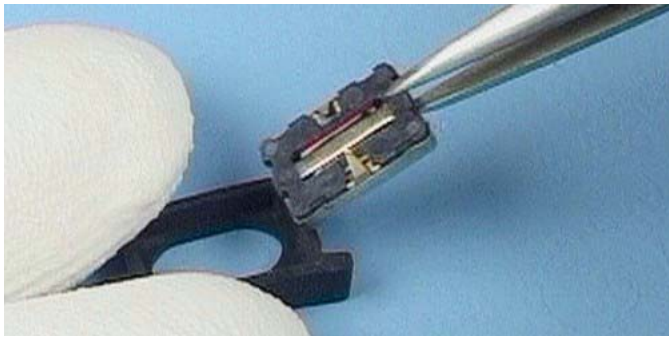
Push out the LCD by using a clean cloth.



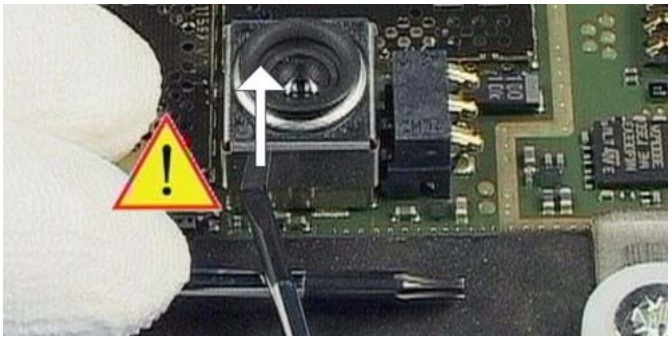
Protect LCD with a film.



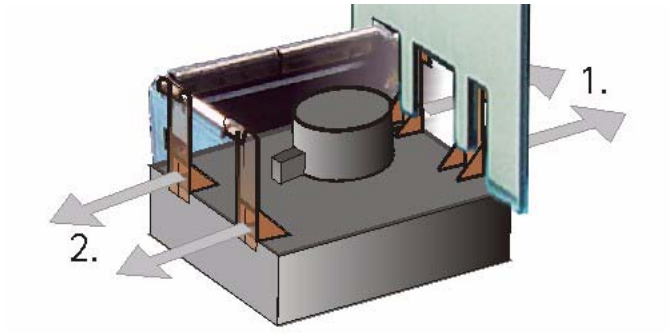
Remove the Speaker with Kirk Boot. Note the guiding when assembling.



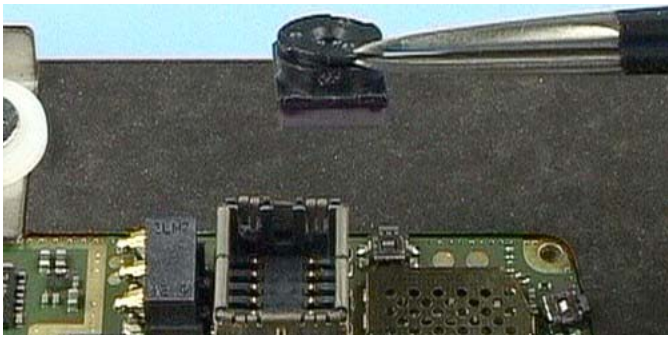
Use tweezers to remove Speaker from Kirk Boot.



Use a slotted screwdriver as a lever to open the Camera Shield.



Camera Module is attached with four snaps into its guidance. Place SRT-10 as shown in the picture and unlock the snaps on both sides. Note releasing order.



Use tweezers to take away the Camera module.

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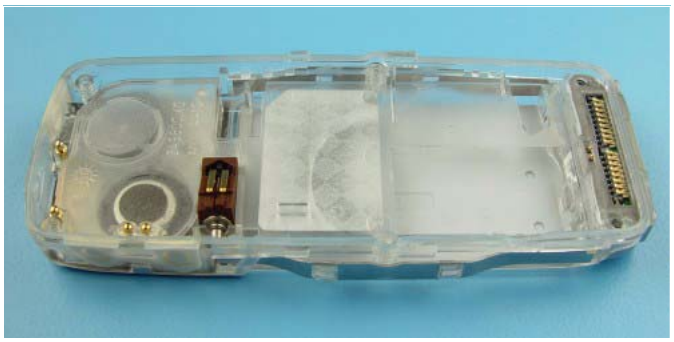
Exchange of System Connector

(PICTURE EXAMPLES TAKEN FROM Nokia 5100, NPM-6)



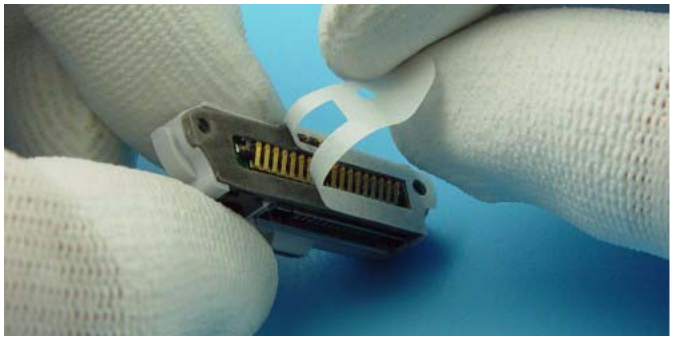
The System Connector is attached with double-sided adhesive gasket to C-Cover. Also note the gasket on C-Cover.

Press SRT-6 between C-Cover and System Connector and remove Battery Cover.

Press again SRT-6 between C-Cover and System Connector and remove System Connector.

Remove System Connector.

To remove the remaining adhesive gasket use SRT-6 only.
Do not use sharp-edged tools for this procedure.



Remove protection foil from System Connector.

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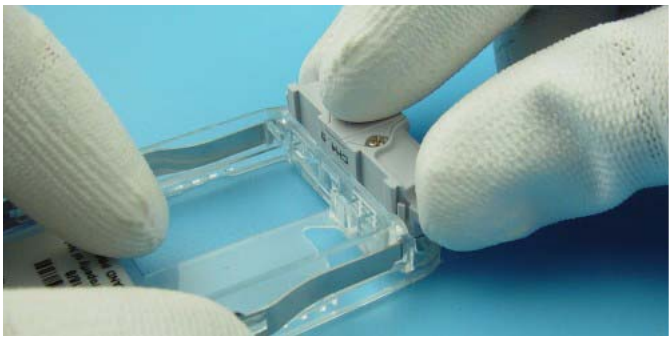
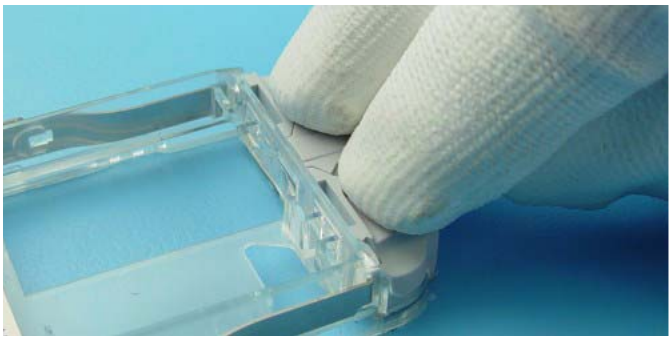


Place System Connector to its guidance exactly.



Now press connector to C-Cover firmly, while taking care not to slip C-Cover on your table.

Reassembly procedure

Reassembly takes place in reversed order compared to disassembly.

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